



Dart Aerospace Ltd.
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D5054-1
Job Sheet 185329



Part No: D5054-1

Job Qty: 2 ea

Part Name: Conduit



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.04.09 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Small Fab-4		<i>smf</i>
100	Small Fab	2 pcs	11/9/18	11/9/18	0.00	0.88	Small Fab-8		<i>smf</i>
110	QC	2 pcs	11/9/18	11/9/18	0.00	0.00	QC5		<i>NOV 19 2018</i>
120	Packaging	2 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-2		<i>EL</i>
130	QC21-SA	2 Ea	11/9/18	11/9/18	0.00	0.00	QC21		<i>NOV 21 2018</i>

Part Op 100 - BEND AS PER DWG DEBURR

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____ LOCATION: WA001

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.500W.049	6061-T6 Round Tube .500 X.049W	3.2000 ft (1.6 ea)	90-Start up Operation	<i>5065705</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.500W.049	3	51	0

Part Specifications

Specifications could not be found.

Plex 10/25/18 8:48 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Sus _____	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td></td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
	Composite ☐	Supplier ☐																			

Date :	Step #:		MRB (QSI042) Approval
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Description Work Order Dev 12/10 ADDITION HAWKESBURY, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S128049 Part: D5054-1 Job No: 185329 Serial No/Batch: S128049 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 11/15/18	Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
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Root Cause			
Environment ☐	No Re-verification ☐		
Design ☐	Operator ☐	Bending ☐	Positioned Wrong ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	Outside Dimensions ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Over/Under tolerance ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Part Incorrect ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Part Lost/Missing ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Part Moved ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Drawing ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Finish ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Misread ☐
Past Expiry Date ☐	Manufacturing Process ☐		Turning Sequence ☐
Misidentified ☐	Past Due ☐	OTHER : ☐	